



RICHARDSONS
MAKING WORKSPACE WORK

6 Collingwood Court
Riverside Park
Middlesbrough TS2 1RP

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Vision Door Cupboard Specification Sheet



Sizes Available:

<u>Height</u>	<u>Width</u>	<u>Depth</u>	<u>Shelves Supplied</u>
1800mm	12000mm	460mm	3
1800mm	900mm	460mm	3
1200mm	900mm	460mm	2
900mm	900mm	460mm	2
900mm	460mm	460mm	2
700mm	900mm	460mm	2
700mm	350mm	300mm	2
(Wall Mounted) 570mm	850mm	255mm	1

Cupboard Construction:

- 0.7mm mild steel, pop riveted carcass construction
- Rust resisting galvanised shelves
- Door aperture has return bends to eliminate open gaps
- Delivered assembled
- 2-point locking mechanism
- Extra Shelves available

Cupboard Door Construction:

Material: 0.9mm Mild Steel

A stiffener is spot welded vertically in the centre of the door with two 2.½” butt hinges spot welded to the door. The door is attached to the carcass via the hinges, with 4.8mm pop rivets. The door has two-point locking with an all metal key locking handle.

Paint Finish:

- Three stage pre-treatment and phosphate coating
- Carcass and doors powder coated with one coat Epoxy Polyester Full gloss powder, stoved at 180 deg. C. including Germ Guard antibacterial compound
- Carcass powder coated with a Light Grey – **RAL 7035**

Door colour:

Red	RAL 3003
Green	RAL 6024
Light Blue	RAL 5012
Dark Blue	RAL 5017
Light Grey	RAL 7035
Yellow	RAL 1018



Equipment Cleaning & Maintenance instructions:

- Clean paint work periodically with warm soapy water
- Oil hinges and lock sparingly as required with a light oil (3in1 or similar)



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